

66203931

**A.) REFERENCE DATA AS RECEIVED:**

Date: Nov 18/14 Work Order #: 607532 Customer: Husky - Marie Lake  
 Cust. P.O. #: N/A Cust. W.O. #: 6072465 Size: 2" Manufacturer: Taylor  
 Model #: T-7900-2 Serial #: 72205-45 Shop #: N/A PSV #: Sand Filter Sur  
 Location: 15-15-65-02-034 Orifice: 212 RF - RTJ SCR Cap - Plain - Packed ASME Code: UV - V - NC - HV CRN Yes / No  
 Set Pressure: 150 PSI Back Pressure: 0 PSI Cold Set: 150 PSI Capacity: 667 SCFM / LB/HR / USGPM  
 Seal Broken: Yes (No) Tampered: Yes (No) Last Serviced By: APX Last Serviced Date: Oct 20/09 Fittings: none  
 Soft Seat: ☒ Bellows: ☐ Pilot Op: ☐ Restricted Lift: ☐ Liquid Trim: ☐ Sh. / Rec.: MR

**B.) PRESSURE CHANGE / TRIM MODIFICATION AS REQUIRED:** 001316.23411X

New Set Pressure: \_\_\_\_\_ PSI New Back Pressure: \_\_\_\_\_ PSI New Cold Set: \_\_\_\_\_ PSI New Capacity: \_\_\_\_\_  
 Spring Range Verified: ☐ Body Maximum Pressure Verified: ☐ Requested By: \_\_\_\_\_ Q.C. Approval: \_\_\_\_\_  
 Description of Trim Change: \_\_\_\_\_  
 New Model #: \_\_\_\_\_ New Shop #: \_\_\_\_\_ Requested By: \_\_\_\_\_ Q.C. Approval: \_\_\_\_\_

**C.) SERVICE INSTRUCTIONS AS RECEIVED:**

See Customer Requirements: ☐ Pretest ☒ Test Only ☐ Full Service ☐ New Valve Sale ☐ Flex Gaskets Req. ☐ Sh. / Rec.: MR

**D.) PRETEST RESULTS:**

Back Pressure Test: Accept / Reject API 527 Test: ☒ Accept / Reject MFG. Test: ☐ Accept / Reject 0 BPM \_\_\_\_\_ CC/Hr  
 Pretest 1: 155 PSI Pretest 2: 148 PSI Pretest 3: 148 PSI Comments: \_\_\_\_\_ Tech.: ACD

**E.) INSPECTION RESULTS:**

PART	CONDITION	VERIFICATION AS REQUIRED	ACTION TAKEN
Topworks (Pilot Ass'y)	Oil / Scale / Rust / Corroded / Eroded / Galled		Replaced <u>Cleaned</u>
Adj. Screw / Locknut	Oil / Scale / Rust / Corroded / Eroded / Galled	Adj. Screw to Locknut Height:	Replaced
Spring / Washers	Oil / Scale / Rust / Corroded / Eroded / Galled	Spring: <u>Accept</u> / Reject <u>NO #</u>	Replaced
Sleeve Guide	Oil / Scale / Rust / Corroded / Eroded / Galled		Replaced
Spindle	Oil / Scale / Rust / Corroded / Eroded / Galled	Runout: Accept / Reject	Replaced
Stem Retainer	Oil / Scale / Rust / Corroded / Eroded / Galled	Tolerance to Guide: Accept / Reject	Replaced
Disc Holder	Oil / Scale / Rust / Corroded / Eroded / Galled	Tolerance to Guide: Accept / Reject	Replaced
Disc (Ball)	Oil / Scale / Rust / Corroded / Eroded / Dented	Min. Spec. <u>N/A</u> Actual Spec <u>Accept</u>	Machined, Replaced
Nozzle (Seat)	Oil / Scale / Rust / Corroded / Eroded / Dented	Min. Spec. <u>N/A</u> Actual Spec <u>Accept</u>	Machined, Replaced
Guide Ring / Pin	Oil / Scale / Rust / Corroded / Eroded	Ring Setting Before Disassembly:	Replaced
Nozzle Ring / Pin	Oil / Scale / Rust / Corroded / Eroded	Ring Setting Before Disassembly:	Replaced
Bellows	Oil / Scale / Rust / Corroded / Eroded / Cracked	Bellows Test: Accept / Reject	Replaced
Rest. Lift Washer	Oil / Scale / Rust / Corroded / Eroded / Galled	Within Spec. Dimension: Accept / Reject	Replaced
Body / Bonnet	Oil / Scale / <u>Rust</u> / Corroded / Eroded		Replaced
Nameplate	Missing	Positively Identified: Accept / Reject	Replaced with Duplicate
Gasket Set (Seal Kit)			Replaced Tech.: <u>DK</u>

Set Pressure Def: pop Comments: \_\_\_\_\_

**F.) TEST RESULTS:**

Set At: 150 PSI BP Test: Accept / Reject API 527 Test: ☒ MFG. Test: ☐ 0 BPM \_\_\_\_\_ CC/Hr  
 GR Set: \_\_\_\_\_ NR Set: \_\_\_\_\_ Date: Nov 18/14 Tech.: ACD

☒ This Pressure Relief Device has been serviced and set in compliance with all applicable codes and regulations and is suitable for Primary Relief Service on Pressure Equipment under the jurisdiction of the Alberta Safety Codes Act.

☐ This Pressure Relief Device has been serviced and set in compliance with all applicable codes and regulations, however, due to the absence of an ASME Code symbol stamp and/or a Canadian Registration Number, this valve is NOT SUITABLE for Primary Relief Service on Pressure Equipment under the jurisdiction of the Alberta Safety Codes Act.

Q.C. Sign Off: ACD

**G.) FINAL INSPECTION RESULTS:**

Nameplate Intact: ☒ Seals Intact: ☐ Service Tag Correct: ☒ Paint & Packaging Correct: ☐ Sh. / Rec.: MR

**H.) PARTS AND LABOUR:**

<u>Seal Kit</u>	@ <u>117.00</u>
<u>Shop Supplies</u>	@ <u>12.60</u>
<u>Waste Fee</u>	@ <u>15.00</u>
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Pretest:	<u>60.00</u>
Repair:	<u>126.00</u>
Machining:	
Total Labour:	<u>186.00</u>
Total Parts:	<u>144.60</u>
TOTAL COST:	<u>330.60</u>