

A.) REFERENCE DATA AS RECEIVED:

Date: Feb 11, 11 Work Order #: 879135 Customer: Husky - Conna Lake
 Cust. P.O. #: 8400269445 Cust. W.O. #: N/A Size: 1 1/2" Manufacturer: Farris
 Model #: 26GA12-120/56 Serial #: CE-109706-1A10 Shop #: N/A PSV #: 100
 Location: 10-31-63-7W4 Orifice: G (RF) RTJ - SCR Cap Plain - Packed ASME Code: UV-V-NC-HV-CRN (Yes) N
 Set Pressure: 655 PSI Back Pressure: 0 PSI Cold Set: 655 PSI Capacity: 6453 SCFM / LB/HR / USGPI
 Seal Broken: Yes (No) Tampered: Yes (No) Last Serviced By: HRV Last Serviced Date: Feb 19/05 Fittings: none
 Soft Seat: ☐ Bellows: ☐ Pilot Op: ☐ Restricted Lift: ☐ Liquid Trim: ☐ Sh./ Rec.: MR

B.) PRESSURE CHANGE / TRIM MODIFICATION AS REQUIRED:

New Set Pressure: _____ PSI New Back Pressure: _____ PSI New Cold Set: _____ PSI New Capacity: _____
 Spring Range Verified: ☐ Body Maximum Pressure Verified: ☐ Requested By: _____ Q.C. Approval: _____
 Description of Trim Change: _____
 New Model #: _____ New Shop #: _____ Requested By: _____ Q.C. Approval: _____

C.) SERVICE INSTRUCTIONS AS RECEIVED:

See Customer Requirements: ☐ Pretest ☒ Test Only ☐ Full Service ☐ New Valve Sale ☐ Flex Gaskets Req. ☐ Sh. / Rec.: MR

D.) PRETEST RESULTS:

Back Pressure Test: Accept / Reject API 527 Test: ☒ Accept / Reject MFG. Test: ☐ Accept / Reject 5 BPM _____ CC/Hr
 Pretest 1: 655 PSI Pretest 2: 652 PSI Pretest 3: 652 PSI Comments: _____ Tech.: AOR

E.) INSPECTION RESULTS:

PART	CONDITION	VERIFICATION AS REQUIRED	ACTION TAKEN
Topworks (Pilot Ass'y)	Oil / Scale / Rust / Corroded / Eroded / Galled		Replaced <u>Cleared</u>
Adj. Screw / Locknut	Oil / Scale / Rust / Corroded / Eroded / Galled	Adj. Screw to Locknut Height: <u>1.010</u>	Replaced
Spring / Washers	Oil / Scale / Rust / Corroded / Eroded / Galled	Spring: <u>Accept</u> / Reject <u>P693</u>	Replaced
Sleeve Guide	Oil / Scale / Rust / Corroded / Eroded / Galled		Replaced
Spindle	Oil / Scale / Rust / Corroded / Eroded / Galled	Runout: <u>Accept</u> / Reject	Replaced
Stem Retainer	Oil / Scale / Rust / Corroded / Eroded / Galled	Tolerance to Guide: Accept / Reject	Replaced
Disc Holder	Oil / Scale / Rust / Corroded / Eroded / Galled	Tolerance to Guide: Accept / Reject	Replaced
Disc (Ball)	Oil / Scale / Rust / Corroded / Eroded / Dented	Min. Spec. <u>0.293</u> Actual Spec. <u>0.315</u>	Machined, Replaced <u>hgp</u>
Nozzle (Seat)	Oil / Scale / Rust / Corroded / Eroded / Dented	Min. Spec. <u>4.234</u> Actual Spec. <u>4.343</u>	Machined, Replaced <u>hgp</u>
Guide Ring / Pin	Oil / Scale / Rust / Corroded / Eroded	Ring Setting Before Disassembly:	Replaced
Nozzle Ring / Pin	Oil / Scale / Rust / Corroded / Eroded	Ring Setting Before Disassembly: <u>-9</u>	Replaced
Bellows	Oil / Scale / Rust / Corroded / Eroded / Cracked	Bellows Test: Accept / Reject	Replaced
Rest. Lift Washer	Oil / Scale / Rust / Corroded / Eroded / Galled	Within Spec. Dimension: Accept / Reject	Replaced <u>✓</u>
Body / Bonnet	Oil / Scale / <u>Rust</u> / Corroded / Eroded		Replaced
Nameplate	Missing	Positively Identified: Accept / Reject	Replaced with Duplicate
<u>Gasket Set</u> (Seal Kit)			<u>Replaced</u> Tech.: <u>Rm</u>

Set Pressure Def: ppp Comments: _____

F.) TEST RESULTS:

Set At: 655 PSI BP Test: Accept / Reject API 527 Test: ☐ MFG. Test: ☒ 0 BPM _____ CC/Hr
 GR Set: _____ NR Set: -9 Date: Feb 11/11 Tech.: AOR

☒ This Pressure Relief Device has been serviced and set in compliance with all applicable codes and regulations and is suitable for Primary Relief Service on Pressure Equipment under the jurisdiction of the Alberta Safety Codes Act.

☐ This Pressure Relief Device has been serviced and set in compliance with all applicable codes and regulations, however, due to the absence of an ASME Code symbol stamp and/or a Canadian Registration Number, this valve is **NOT SUITABLE** for Primary Relief Service on Pressure Equipment under the jurisdiction of the Alberta Safety Codes Act.

Q.C. Sign Off: PP

G.) FINAL INSPECTION RESULTS:

Nameplate Intact: ☒ Seals Intact: ☒ Service Tag Correct: ☒ Paint & Packaging Correct: ☒ Sh./ Rec.: Op

H.) PARTS AND LABOUR:

Gasket used	@	97.00
Whop Supplies	@	19.50
Date Tag	@	6.50
	@	
	@	

	@	
	@	
	@	
	@	
	@	

Pretest:		60.00
Repair:		195.00
Machining:		
Total Labour:		255.00
Total Parts:		123.00
TOTAL COST:		378.00